



## Z-Rider Pump Belt & Cmpnts

**Details:** The pump belt will route around the outside of both pump pulleys and the engine pulley. The tensioner pulley will contact the pump belt on the outside of the belt and the spring will pull the tensioner pulley "inward". The spring attaches between the "J"-hook extending from the tensioner arm and a 5/16" bolt that is secured to a mount welded to the frame (see diagram). The pump belt part # is 423272 and measures 43".

