



ENCORE MANUFACTURING Steerable Sulky

**Assembly,
Information
and
Parts List**
(See other side)

Assembly Instructions

FIRST

Remove all items from the carton and lay out in an orderly manner.

SECOND

Assemble seat spring, spring stiffener and (two) shims onto frame using (two) 1/2" x 2" capscrews, (two) 1/2" lockwashers and (two) 1/2" hex nuts. Secure tightly.

THIRD

Assemble seat to spring with the 1/2" x 1" capscrew and a 1/2" lockwasher.

FOURTH

Fasten hitch weldment to the rear of the mower (four 3/8" holes centered in the back of the rear deck) with (four) 5/16" x 3/4" capscrews and (four) 5/16" nyloc nuts.

NOTE !

The shims, Key #4, (designed to be placed between the spring stiffener and the frame) may be used to pitch the seat back.

Operator Information

- Lube all grease points every 20 hours.
- To reinstall any of the swivel retaining fasteners (Key #32 of parts list):
 - (1) Use a blue colored thread locking fluid on the threads (Threadlocker 242).
 - (2) Torque the fastener to 310 in-lbs.

Warning !!

- Use extreme caution when making **sharp** turns.
- Do not use sulky when mowing on steep slopes. (15° or more)



KEY#	PART#	QTY.	PART NAME
1	123011	1	Seat
2	123017	1	Seat Spring
3	123014	1	Spring Stiffener
4	123006	2	Shim
5	122020	1	Tie-Rod
6	123024	1	Tie-Rod Pin
7	123044	1	Pin Bushing
8	363007	10	Flange Bushing
9	111001	5	Grease Zerk
10	123043	1	Crank Arm
11	753027	4	Disc Spring Washer
12	123046	2	Wheel Arm
13	122009	1	Frame w/Bushing
14	123030	2	Tread(Foot Rest)

KEY#	PART#	QTY.	PART NAME
15	122014	1	Crank Weldment
16	122012	2	Caster Weldment
17	123035	1	Spacer
18	122010	1	Bidirectional Swivel w/Bushing
19	373089	1	Retaining Washer
20	153025	1	#4 Hair Pin Cotter
21	123038	1	Control Rod
22	363192	1	Large Yoke
23	123049	2	Tire
24	123050	4	Wheel Bearing
25	123048	2	Wheel & Tire complete
26	122016	1	Hitch Channel Weldment
27	122018	1	Hitch Angle Weldment
28	100297	2	3/8-16 x 2 1/4" HHCS
29	109007	6	3/8-16 Whizlock Nut
30	100325	1	1/2-13 x 1" HHCS
31	105008	3	1/2" Lockwasher
32	100292	4	3/8-16 x 1" HHCS
33	105006	4	3/8" Lockwasher
34	109008	1	3/8-24 Whizlock Nut
35	100348	2	5/8-11 x 7" HHCS
36	104261	2	5/8-11 Nyloc Nut
37	100329	2	1/2-13 x 2" HHCS
38	104509	2	1/2-13 Hex Nut
39	105258	5	5/16" Std. Flatwasher
40	104257	1	3/8-16 Nyloc Nut
41	100295	1	3/8-16 x 1 1/4" HHCS
42	100303	1	3/8-16 x 4" HHCS
43	100271	4	5/16-18 x 3/4" HHCS
44	104256	4	5/16-18 Nyloc Nut

