



SERVICE BULLETIN

Date: 8/26/1996

Number: SB9608-28

Subject: 42B350Z oil tank; 42B350Z; and 42B350Z Parts Manual;

Details:

Please note that there is an oil baffle available for the oil fill tube (part # 423213). Please make note and add this part # to the seatframe assy in your parts books.

Details:

Please note that the torque on the hub for the wheel motors is 175 - 200 ft/lbs.

Details:

Please add part # 's 423216 brace plate and add one to the quantity of part # 423140. You must also add two 100254 1"x1/4" HHCS. Also add 5/16x1", part # 100273, for a quantity of two along with two 5/16 nyloc nuts, part # 104256. The purpose of adding the parts to the mainframe assy is to help support the rear deck lift shaft and keep it from bending.

Details:

Please make these part # corrections to the mainframe assy in the parts manual:

- Item # 20 should be 423096 - rear deck lift shaft
- Item # 36 should read 423031 - 45 degree pressure adpt.
- Item # 96 should read 453113 - pump elbow
- Item # 97 should be 103016 5/32x1" - groove pin hardened

On deck assy add part # 's:

- 423173 - wavy blade
- 423210 - super high lift blade

Please make note of these changes in your service manuals.

Thank you,
Encore Service Department